Wide Format Inkjet Printer for Sign & Graphics

Ver 1.00

Eco-Solvent Roll to Roll printer

330 Series

Product Guide





MIMAKI ENGINEERING CO.,LTD.

SG Marketing Group

February 10, 2022

Mimaki

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Concept

Since the launch of the *world's first* eco-solvent inkjet printer in 2002, we at Mimaki Engineering, together with the opinions and guidance of the sign industry, have been introducing eco-solvent printers with a focus on "newness and difference" in order to boost the sign industry.

We have been manufacturing, developing, and marketing printers with the number "3" in their product names, such as the JV33 in 2007 and the JV300 in 2014, so that they are loved by everyone as Mimaki's standard machines.

The 330Series has been designed and developed from the ground up in pursuit of added value that would make sign shops profitable and is now available to the sign industry as a mid- to high-end machine bearing the "3" that is loved by everyone.



2019. JV300Plus



2014. JV300



2007. JV33



2002. JV3



Introduction

As befits a flagship device

High Quality

High Productivity

Fine-grained photographic expression with a minimum of 3pl

New input profile "Deep Color Natural" for natural skin expression and high productivity in standard mode (8C: 13.2m2/h, 4C: 21.0m2/h)

The vivid, uneven solid color representation and overwhelming image quality will help stabilize your business.



Introduction

Sharpened technology made possible by Mimaki's pursuit of innovation

The *New Value*to assist in work saving XY Slitter

Isn't it possible to make the cutting work after printing easier?

The 330Series is equipped with a slitter as a standard feature that enables inline sheetfed cutting in the X and Y axes.

Media changer

It's hard work to replace heavy media every time you need to change it, so why not make it more efficient?

The 330Series comes standard with a media changer that can hold up to three media to assist in efficient and space-saving media replacement.











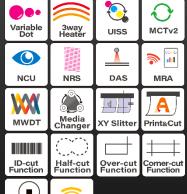
Give your creativity a Glow up

想像力に輝きを

Print&Cut



XY slitter and media changer as standard equipment







64inch

CJV330-160

54inch

CJV330-130

Print



XY slitter and media changer as standard equipment



64inch

JV330-160

54inch

JV330-130

Features

New drop technology that delivers vivid, uneven image quality for stable business support Mimaki Weaving Dot Technology

Technology

Improving post-processing efficiency to save work and labor

XY Slitter

In-line X-axis and Y-axis sheet-fed cutting is possible, reducing post-processing work.

Assist in saving manpower and work with advances in usability

Media changer

V-shaped cut function

Panel App

Up to 3 rolls of frequently used media can be set on the ejector side, saving space and work.

Added V-shape cutting pattern in addition to straight cutting pattern. Assisted in taping to paper tubes.

New maintenance mechanism Cloth wipers, In-machine lighting, new ink supply unit Improved workability for daily maintenance

> The original application "Mimaki Remote Access" enables remote panel operation and status check.

Easier to use with the evolution of Mimaki Core Technology

New input profile

New transport mechanism

New ink circulation mechanism

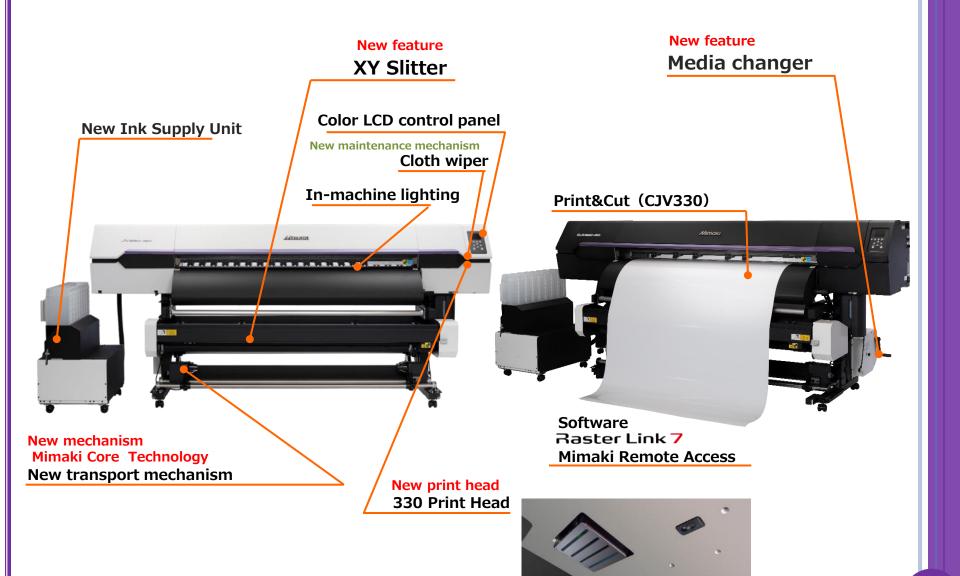
Vivid solid colors, easy-to-handle color reproduction ideal for signage in pursuit of natural, well-filled skin tones

A new drive motor is installed on both sides of the rewind mechanism, which used to be driven only on the operation side. This improves the take-up power and the accuracy of meandering control.

By circulating not only the ink path but also the ink in the damper, waste ink is reduced and fresh ink is always maintained.



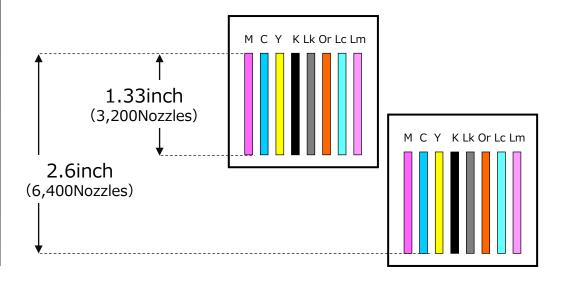
Overview - Function Introduction -



Overview - Inkset -



The Mimaki 330Series printhead is a high-definition head with 3,200 nozzles per head that delivers smooth skin texture and solid quality with stable ejection and a perfect circle of impact.



| Supported inks | Inkset | Head 1 | Head 2 | Ink capacity |
|----------------|--------|---------------------|---------------------|-----------------------------------|
| BS4 | 4C | M C Y K K Y C M | M C Y K K Y C M | 2,000ml Package |
| | 4C | M C Y K K Y C M | M C Y K K Y C M | 2,000ml |
| SS21 | 8C | M C Y K Lk Or Lc Lm | M C Y K Lk Or Lc Lm | Package *SS21 White ink is 500ml |
| | 6C +W | M C Y K W W Lc Lm | M C Y K W W Lc Lm | · 5521 White INK IS 500IIII |

1-1. New drop technology for high image quality suitable for flagship models

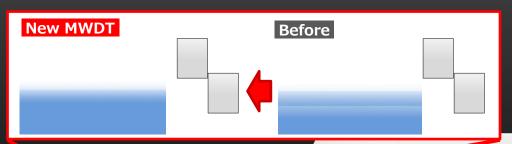
Patent pending

Mimaki Weaving Dot Technology is a new drop technology that reduces unevenness in colors and threads to improve photographic quality and solid color quality.

High Quality

High Productivity New drop technology for high image quality with no streaks or irregularities New ejection control technology

Realizes higher solid quality and smoother image quality than ever before.









^{*} The results may vary depending on the media, ambient temperature, etc. Therefore, we recommend that you test the software thoroughly beforehand.

Mimaki's Imaging technology, which produces high quality output, is based on five technologies MWDT realizes smooth tone expression with less graininess and less banding.

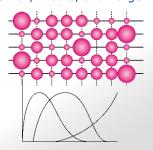
MWDT controls the ejection of each pass and round trip to ensure that the image quality is not affected by slight differences in head individuality or staggered adjustments to achieve more accurate imprinting, thereby suppressing unintended swirls and irregularities and enabling vivid and well-filled solid expressions.

Mimaki Imaging Technology

Variable Dot Control

Ensures smooth gradation by using dots of different sizes:

Small, Middle, and Large.



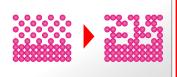
Half Tone Technology

Optimizes the data divided into S, M, and L dots for printer output.



MAPS4

Reduces printing banding by printing the passes boundaries in a gradient style.



MWDT

New drop technology that optimizes the order and combination of head drops to be dispensed for each pass and rounds trip operation to minimize the effects of head individual differences and stagger adjustments.



Waveform control

Controls the voltage to make a perfect circle drop for each print resolution.





Variable dot control

Half Tone Technology

MAPS4

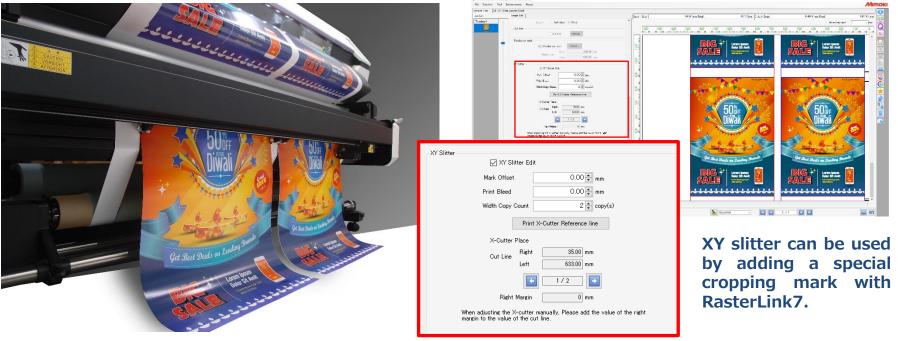
New Drop Technology

Waveform control

2-1. XY Slitter

Inline X-axis and Y-axis sheet-fed cutting is possible.

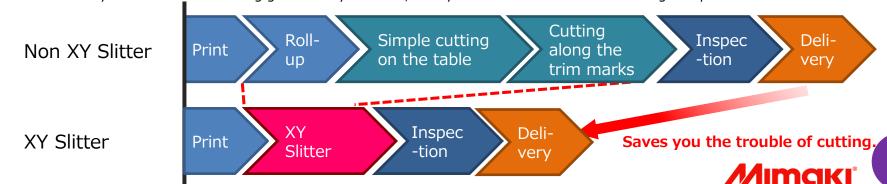
Can be used even after lamination as it reads the special markings and cuts them.



Inline sheet-fed cutting is possible without the need to purchase an expensive cutting machine separately.

Simple cutting of rolled up printed materials \rightarrow Saves time for cutting for delivery.

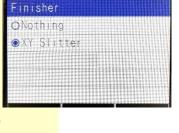
With an accuracy of ±2mm when cutting general vinyl chloride, the system assists customers in saving manpower and work.



2-2. XY Slitter

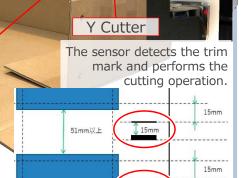
XY slitter operation flow:

- 1. Select Function Setting > Finisher > XY Slitter
- 2. Attach the media to the winder through the T-bar.
- 3. Print the X-cutter guideline on the setting screen of RasterLink7.
- 4. Follow the instructions on the panel to set the unit.
- 5. Set up the media shooter.
- 6. Print data flow with RasterLink7



X Cutter





A magnetic guide that assists in keeping the printed surface facing upward. It is a magnet type guide that assists

Option



OPT-J0532 X-slitter Assy

Two included as standard, required for additional X-cutter.

Supply



SPB-0093 Carbide blade 45°(25L)

Media guide

T bar

Two blades are included as standard.

Blade for X-slitter

Recommended replacement: every 4,000M uses



3. Evolution of Usability 1: Media changer

Up to three media can be installed, and the media for the most recent job can be installed in advance for efficiency.

More space-saving. Media can be changed with a simple turn of the handle.

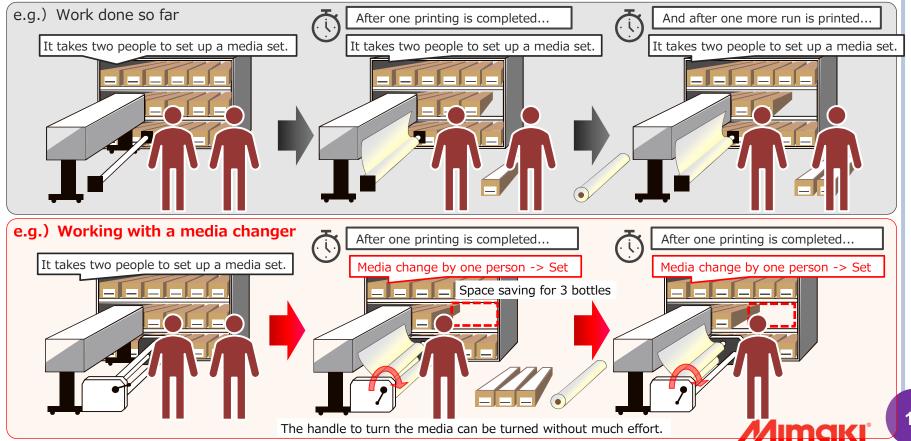


The media changer is a device that can set 3 rolls of media in advance.

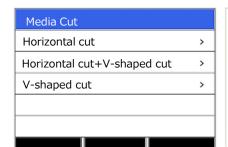
The media is loaded, the handle is turned, and when the fixing pin comes to the setting position, it enters the hole and is fixed.

To switch to another media, pull the fixing pin to release the fixation, turn the handle, and when the second roll reaches the set position, the fixing pin will enter the hole and fix it again.

- The maximum load when 3 units are mounted is 90kg.
- The maximum weight of one unit is 45kg.
- The maximum media width that can be set is 1,620mm.



3. Evolution of Usability 2: V-shaped cut function

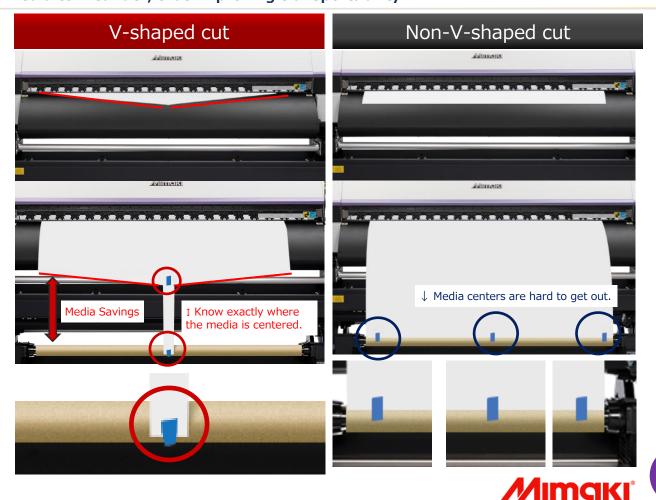




The V-shaped cut function cuts the media into a V-shape before wrapping it around the paper tube.

By cutting the media into a V-shape, it is possible to secure the tape at only one point when wrapping it around the paper tube, and by concentrating the force applied to the media at one point rather than three points, it is difficult for the media to meander, thus improving transportability.





3. Evolution of Usability 3: New maintenance mechanism



Equipped with a "cloth wiper" for the head cleaning mechanism dure cleaning

To reduce ink splattering during head cleaning, cleaning around the head and cap area becomes easier than ever.

Supply SPC-0905 Cloth wiper

1 replacement / 40 cleanings = approx. 2 replacements per month when using an average of 3 liters of ink per month

*Calculated by taking into account the number of times automatic cleaning is performed every 48 hours. Replacement frequency may increase or decrease depending on usage conditions.

New maintenance mechanism Cloth wiper

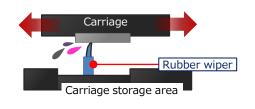
When cleaning the head, soak it with ink and clean it.



Ink does not scatter easily due to the immersion mechanism.

Around Waipa so far

It cleans by scraping off the ink like a car wiper.





Ink tends to splatter when it is scraped off.

Cloth wiper replacement procedure

When the "Cloth wiper replacement" alert appears on the operation panel screen, it is time to replace the cloth wiper.

Press [Maintenance] > [Station Maintenance] > [Wiper Replacement] on the operation panel, and follow the instructions on the LCD to replace the

wiper (it takes about 2 minutes to complete the operation)





Wipe off any dust with a cloth.



3 Install a new cloth wiper.



4 Set the wiper unit.

3. Evolution of Usability 4: Panel app

Mimaki Remore Access" is an application that allows you to control the printer from a distance with your smartphone. It is possible to check the remaining ink and media level of the printer from a distance.

It is also possible to turn on the heater before going to the actual printer or to print the nozzle check pattern in advance.

Panel application: Operation screen e.g.)









330 Series

of the same segment

Network



Wireless LAN router



Smartphone

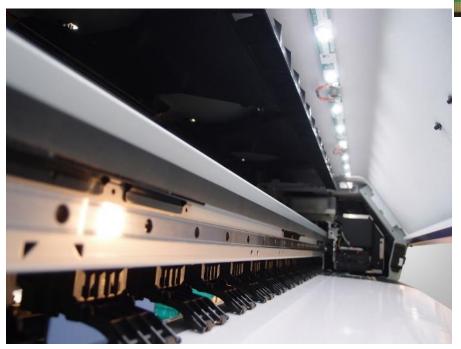


^{*1} Windows10®(32/64bit)Home/Professional or higher

^{*2} iOS14 or higher Supported models:iPhone 7,8,X,11,12,SE(2nd generation)Series (As of January 31, 2022)

3. Evolution of Usability 5: In-machine lighting

The 330Series is equipped with machine lighting as standard. You can check the image quality during printing even when it is dark around the printer.

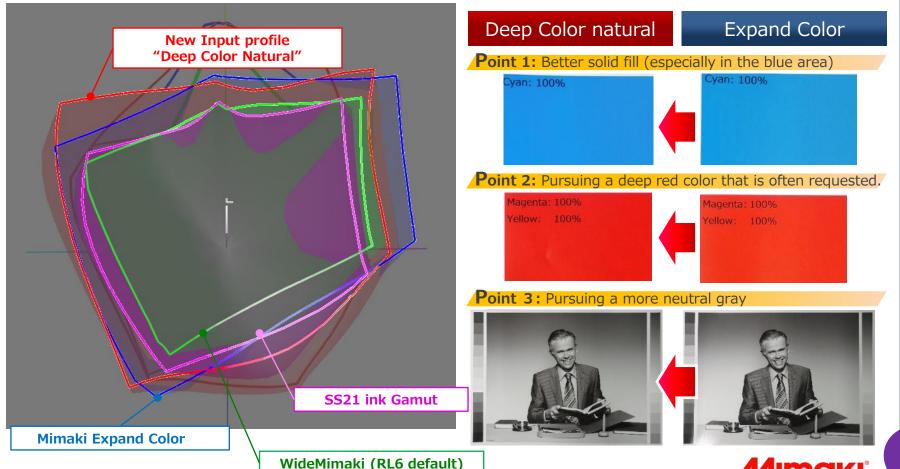




1. New input profile

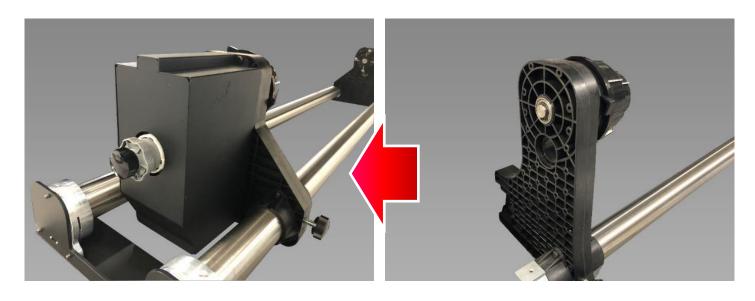
New input profile "Deep Color Natural" is newly set from 330Series.

Deep Color Natural" is an input profile that pursues the naturalness of skin tones and the filling of solid colors to create a profile that is easy to handle for the signage industry. It is a profile that achieves both vivid solid colors that catch the eye in outdoor and indoor signage, neutral gray, and gray expression comparable to offset standards.



2. New transport mechanism

The drive motor of the take-up unit is attached to both the left and right sides, which distributes the load on the paper tube and improves the take-up accuracy. Winding accuracy is improved. The take-up power has been improved and the mechanism has evolved to be less prone to meandering.

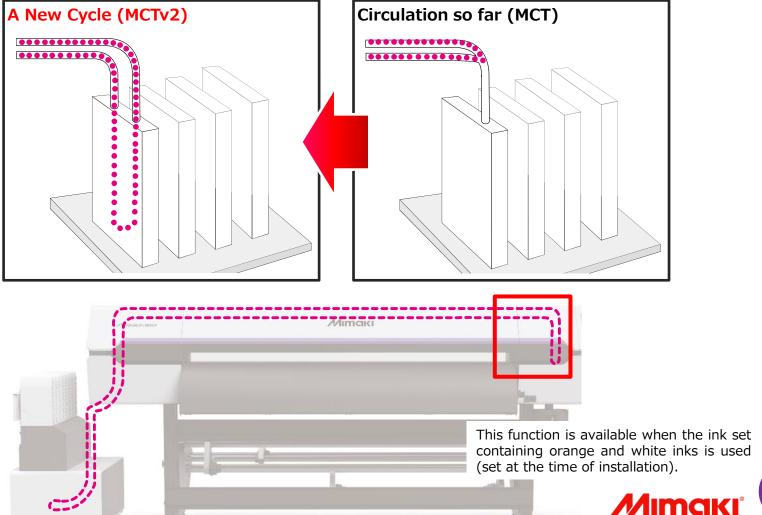




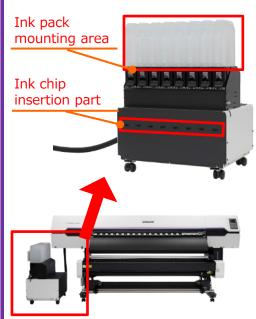
3. New ink circulation mechanism

MCT (Mimaki Circulation Technology), which suppresses ink sedimentation by circulating ink, has evolved.

The MCT (Mimaki Circulation Technology), which suppresses ink sedimentation by circulating ink, has evolved from a mechanism that used to circulate ink in the ink path to a design that circulates ink in the damper as well, thereby keeping the ink fresh without wasting ink in the damper.



4. New Ink Supply Unit



Ink supply unit of 330Series is floor mounted type 2L ink pack can be installed.

White and orange inks need to be stirred periodically to prevent settling. The new ink supply unit can be stirred without the need to remove the unit.

The new ink supply unit does not need to be removed and can be stirred even during printing.

To replace the ink, set the ink in the special case and insert the case into the mounting area.





In the new ink supply unit Ink mixing



In the past, the cartridge type was used for Ink mixing



The new ink supply unit can move the ink back and forth while it is still installed, whereas the conventional cartridge type ink stirrer had to be removed and then stirred back and forth.

The new ink supply unit can move the ink back and forth while it is installed, and the ink can be stirred while printing.



DAS (**D**ot **A**djustment **S**ystem)

A dedicated print pattern is printed on the media, and the printer automatically adjusts the "dot position" (dot landing position during bi-directional printing) and "feed" (media feed amount) using the sensor mounted on the Carriage.

The printer automatically adjusts the dot position (dot landing position during bi-directional printing) and feed (media feed amount) using sensors mounted on the carriage.

Some types of media, such as colored, reflective, or blotchy media, may have errors or cannot be corrected properly.

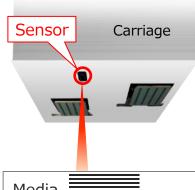
Before DAS

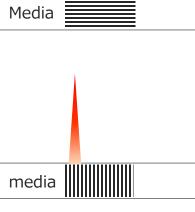


The feed and dot positions are not aligned, resulting in a noticeable grainy appearance.









Select Auto Correct > All to automatically perform feed correction and dot position correction.

[Execution details]

All (feed + dot position correction)

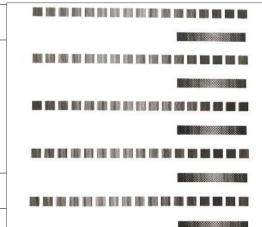
Approximate running time: about 16 mins

Feed correction only

Approximate running time: about 4 mins

Dot position correction only

Approximate running time: about 12 mins







When DAS is executed, the feed dot position is aligned and a sharp, clean image is obtained.



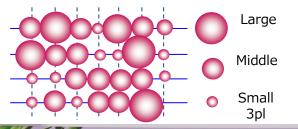
2. Variable Dot Control



By ejecting dots of different sizes (Small, Middle, and Large) Small, Middle, and Large dots.

The small dots (3 to 3.5pl) achieve finely detailed and realistic

photographic expression.









MICROSCOPE 50x

3. MAPS4

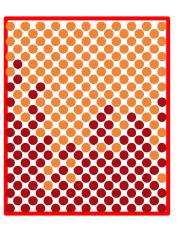
Mimaki's unique banding reduction system "MAPS4" (Mimaki Advanced Pass System 4)

By printing the border of the path in a gradation tone, banding (horizontal stripes), uneven color, and glossy stripes are reduced to achieve smooth printing.

With MAPS function



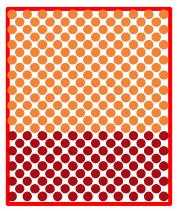




Without MAPS function



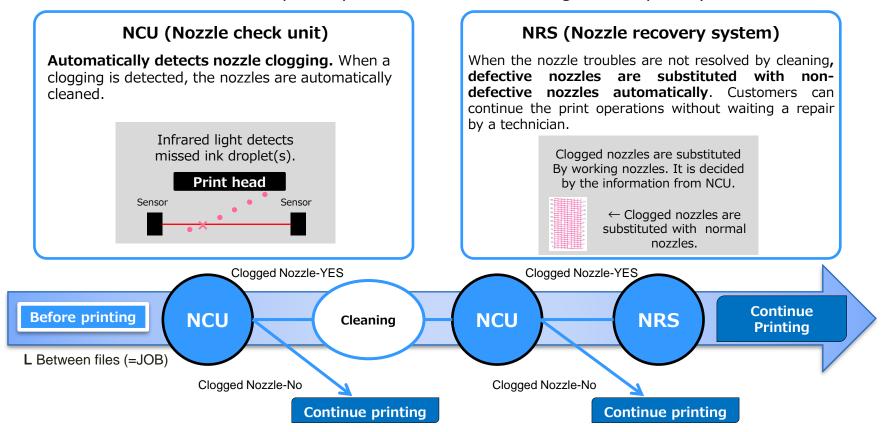




4. NCU/NRS

Maintain productivity by linking **NCU** and **NRS** that support continuous operation

NCU (Nozzle check unit) automatically checks the condition of the nozzles. When a nozzle clog is found, the nozzles will be automatically cleaned. If the troubles are not resolved by cleaning, the defective nozzles are automatically substituted by non-defective ones. Customers can continue the print operations without waiting for a repair by a technician.

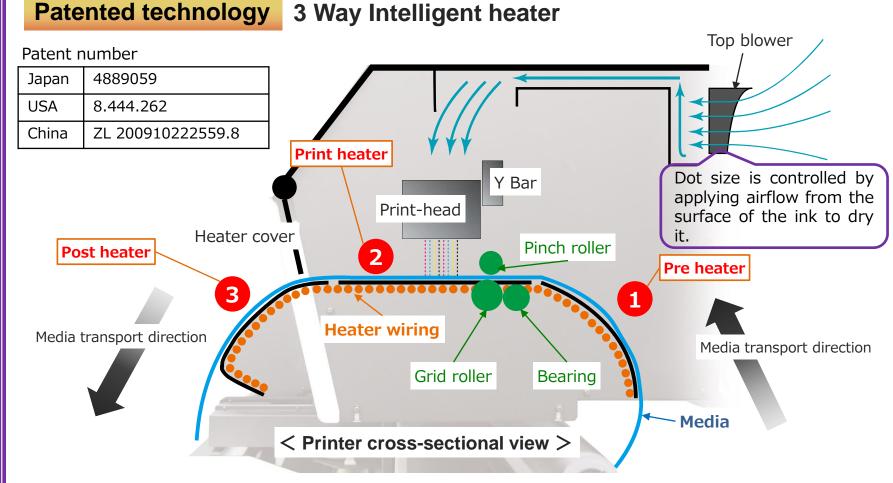


- * It is required to turn on nozzle check, automatic cleaning and automatic nozzle recovery function on the printer.
- * Customers can set timing of NCU by number of sent file.
- * Depending on print condition, NRS may not work.



5. 3way Intelligent heater

- ① Ensures higher print quality without smear by quick and accurate ink dots fixed with heating media to proper temperature by Pre and Print heaters
- ② Post-heater provides additional drying after printing
- 3 Top blower controls dot sizes by drying ink from its surface



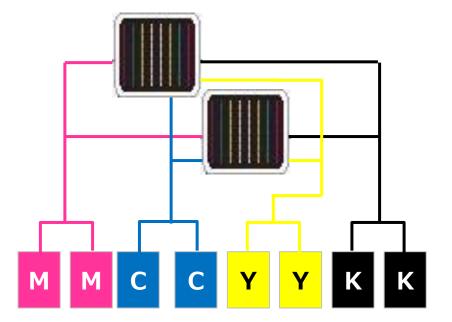
6. UISS

*Uninterrupted Ink Supply System

When using a 4-color ink set, when one of the ink packs runs out of ink, ink is automatically supplied from the second remaining ink pack.

This allows you to replace the ink during printing without interrupting the printing process.





6-1. Productivity 20% faster than JV300

PVC 8Color

PVC 4Color

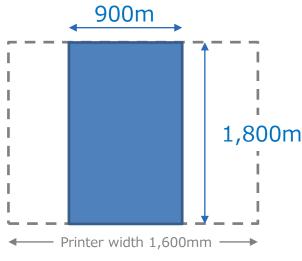
High speed 21.0m/h

High speed 30.0m²/h

To output a 900x1,800mm sign

approx. sheet / 1hour output

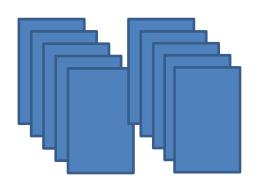




Calculated as $1.6 \times 1.8 = 2.88 \text{ m2}$ per sheet.

approx. 10 sheet

/ 1hour output



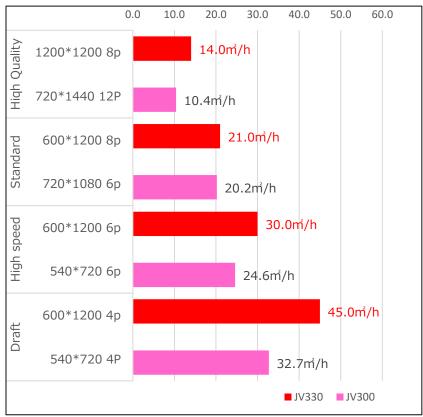
*M*imaki

In addition, compared to the JV300 (JV300Plus), the quality of the solids has been improved, with unevenness between passes and unevenness in beading.



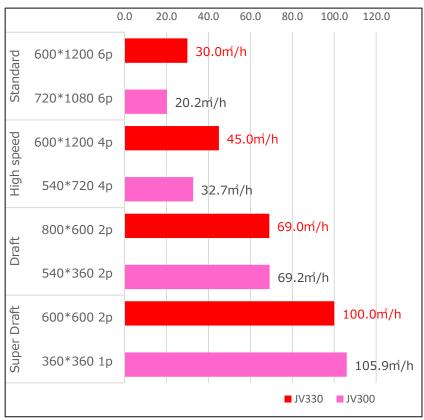
6-2. Productivity 4 colors (CMYKCMYK)

4 Color PVC



| Mode | Resolution & Pass | sqm/h |
|--------------|-----------------------|-------|
| High Quality | 1200x1200 8pass Bi Hi | 14.0 |
| Standard | 600x1200 8pass Bi Hi | 21.0 |
| High Speed | 600x1200 6pass Bi Hi | 30.0 |
| Draft | 600x1200 4pass Bi Hi | 45.0 |

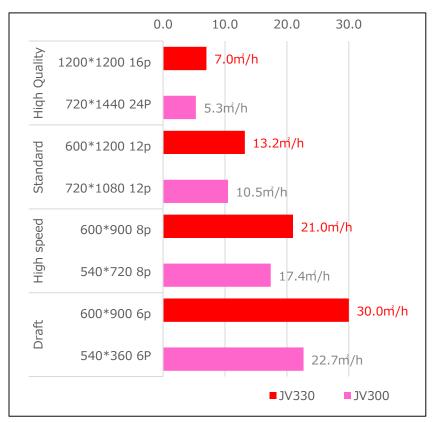
4 Color Tarpaulin



| Mode | Resolution & Pass | sqm/h |
|---------------------------------|----------------------|-------|
| Standard | 600x1200 6pass Bi Hi | 30.0 |
| High Speed 600x1200 4pass Bi Hi | | 45.0 |
| Draft | 800x600 2pass Bi Hi | 69.0 |
| Super Draft | 600x600 2pass Bi Hi | 100.0 |

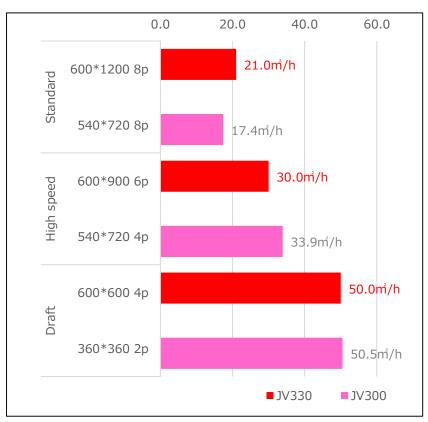
6-3. Productivity 8 colors, 6 colors

8 Color PVC



| Mode | Resolution & Pass | sqm/h |
|--------------|------------------------|-------|
| High Quality | 1200x1200 16pass Bi Hi | 7.0 |
| Standard | 600x1200 12pass Bi Hi | 13.2 |
| High Speed | 600x900 8pass Bi Hi | 21.0 |
| Draft | 600x900 6pass Bi Hi | 30.0 |

8 Color Tarpaulin



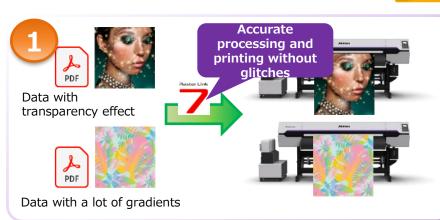
| Mode Resolution & Pass | | sqm/h |
|------------------------|----------------------|-------|
| Standard | 600x1200 8pass Bi Hi | 21.0 |
| High Speed | 600x900 6pass Bi Hi | 30.0 |
| Draft | 600x600 4pass Bi Hi | 50.0 |

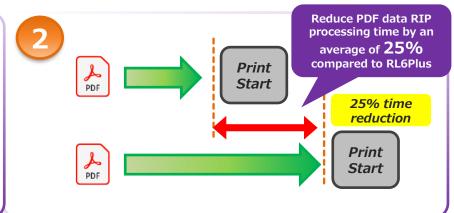
7-1. Software: RasterLink7

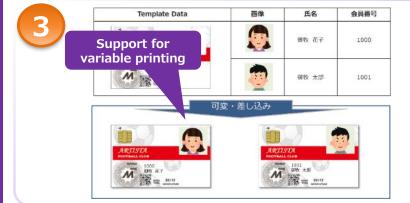
Raster Link 7

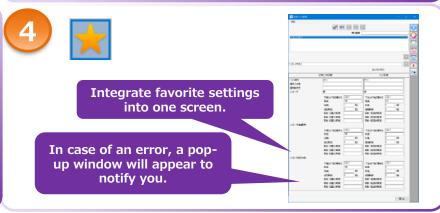
Supports beautiful printing and operability
Compatible with RasterLink7

- Improved reproducibility of special effects (transparency effects) of PDF data
- PDF data RIP processing averages 25% faster
- Variable printing function enables uniform printing of one item
- Redesigned UI such as favorite settings and pop-up display of logs







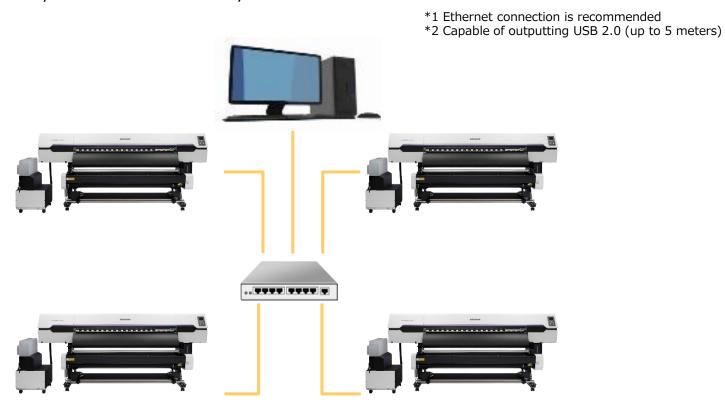


7-2. Other system : Ethernet

The 330Series is available in two types of connections:

- Ethernet (Ethernet 1000 BASE-T)*1
- USB $(2.0 \text{ Hi-speed})^{*2}$.

Ethernet connection is a convenient way to connect multiple printers from a single computer, and is easy to install because you only need to add a cable to your office network environment.



- *Please use a Category 6 (CAT6) network cable.
- *The connection cannot be relayed through a router.
- *When using USB connection, the print speed may be reduced depending on the output data.
- *When printing from Ethernet, build the printer and output PC in the same network.
- *When using a switching hub, use a 1000BASE-T compatible device.
- *RasterLink7 can register up to 4 printers, but printing may stop depending on the network environment.



8-1. system configuration

[PC] [Software for design] [Connection]





EPS, TIFF, BMP, JPEG,



Recommended Ethernet cable

USB2.0 (Recommended 5m)

PDF, etc. ■ Recommended PC Specifications

| OS | Windows 10® Pro (64bit) | | |
|-----------|---|--|--|
| CPU | Intel® Core™ i5-4670K 3.4GHz | | |
| Chip set | Intel® Z87 Express | | |
| Memory | 8GB or more | | |
| HDD | 1TB or more | | |
| Interface | Ethernet (1000BASE-T) or USB2.0 USB2.0: max. 5 m | | |

■ Minimum PC specification

| os | Windows 8.1® /Pro/Enterprise (32/64bit) Windows 10® Home/Pro/Enterprise (32/64bit) |
|--|--|
| CPU | Intel® Core™ i3 (3.7GHz) or more |
| Chip set | Intel®Generic Chip set |
| Memory 32bit:3GB or more 64bit:4GB or more | |
| HDD | 500GB or more |
| Interface | Ethernet (1000BASE-T) or USB2.0 USB2.0: max. 5 m |

Option

· OPT-J0532 X Slitter Unit

-> Cutter unit for two additional X cutters

System





Print

JV330-160 JV330-130

Print & Cut

CJV330-160 CJV330-130

Standard equipment

- 1. Main unit
- 2. Ink supply unit
- 3. Media changer
- 4. Take-up unit
- 5. XY Slitter
- 6. Replacement blades for X-cutter (Carbide blades 45°, 2-piece set)
- 7. Maintenance Kit
- 8. Power cable
- 9. RIP Software RasterLink 7

8-2. Specifications Printer main unit

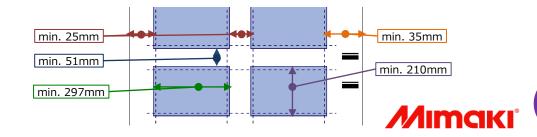
| | Item | JV330-160/130、CJV330-160/130 | Remarks |
|---------|----------------------------|---|-------------|
| Printer | Size expansion | JV330-160 / -130 CJV330-160 / -130 | |
| Head | X,Y Resolution | Y: 600, 800, 1,200 dpi X: 600, 900, 1,200, 1,800 dpi | |
| Ink | Compatible ink | SS21 / BS4 | |
| IIIK | Compatible ink set | See Ink Set on page 11. | |
| | Max. media width | 160: 1,620 mm / 130: 1,370 mm | |
| | Max. drawing width | 160: 1,610 mm / 130: 1,360 mm | |
| | Print margin | Right and left:15mm (Minimum 5 mm) Forward and backward: 70mm (Minimum 10 mm) | |
| | Max. load capacity | 3 rolls (Media changer) | New feature |
| Media | Maximum roll weight | 1 roll: max. 45 kg or less 3 rolls: Total 90 kg or less | New feature |
| | Roll outline | Φ250mm or less | |
| | Paper tube inner diameter | 2 inches / 3 inches | |
| | Winding device | Included | |
| | Media cutting | Included | |
| | Heater | PRE/PRINT/POST: 50°C / 45°C / 60°C | |
| | Head gap | Manual 3-step (2.0/2.5/3.0) | |
| | Ink circulation | Circulation in damper MCTv2 | New feature |
| | Cleaning cartridge | Included | |
| Other | Missing nozzle detection | Included | |
| Other | Automatic correction (DAS) | Included | |
| | In-flight lighting | Included | |
| | Interface | Recommended: Ethernet 1000 BASE-T USB 2.0 Hi-speed | |
| | Noise | Standby: 45 dB or less Operating continuous sound: 59 dB or less | |

8-3. Specifications Printer main unit

| | Item | JV330-160/130、CJV330-160/130 | |
|------------------|--------------------------------|--|--|
| | Applicable standards | IEC 62368-1 compliant ETLCB, CE (EMC Directive, Low Voltage Directive, Machinery Directive, RoHS Directive) REACH, VCCI Class A, FCC Class AEAC, KC, RCM, UKCA, EnergyStar | |
| | Power Specifications | Main unit Single phase: AC100 \sim 120V/200 \sim 240V \pm 10% 50/60Hz \pm 1HZ x2 | |
| | | MAX: [Inlet1] 1,440 W or less (AC100-120, AC200-240V) [Inlet2] 1,440 W or less (AC100-120, AC200-240V) | |
| | Power consumption | Std. : [Inlet1] 800 W [Inlet2] 750 W | |
| | | Min.: [Inlet1] 4.5 W or less (Sleep) [Inlet2] | |
| | Equipment environment | Waste ink tank (2,000 cc) | |
| | Waste ink disposal | RasterLink7, Remote access | |
| Software | | Speed: Max. 300 mm/s Acceleration: Max. 0.5G | |
| | Cutting speed and acceleration | 10∼450 gf | |
| | Cutting pressure | 10 times/sec | |
| CJV330 | Cutter response time | ±0.2 mm | |
| Cutting function | Repetition accuracy | 32 MB | |
| | Receive buffer Memory | MGL-II c2 | |
| | Command | Die-cut, 2. ID cut support, 3. Continuous toner reading, 4. Intermediate trim mark function | |
| | Other | Waste ink tank (2,000cc) | |

8-4. Specifications XY Sulitter

| Item | Specifications XY Sulitter |
|-----------------------------|---|
| Blade used | Blade used in X direction: SPA-0046_Carbide blade 45 degrees Blade used in Y direction: SPA-0107_Cutter Blade Assy |
| Media holding mechanism | Grid roller + pinch roller (common with CG) |
| Media Cut | X direction: The slitter unit can be fixed to any position on the Y-bar section and cut in conjunction with the X feed. Y-direction: Detects tongues marks and cuts with a cut command. |
| Media feed | Automatic feed by detecting the tension bar position (independent control from the feed on the printer side) |
| X slit | Cut position: User-defined position (manual placement) Cutting width from media edge: 25 mm minimum Cutting accuracy: ±2 mm or less for 2 m long cut / ±5 mm or less for 3 0m long cut *Excluding the impact of media skew |
| Y slit | Cut position: 15 mm from the mark in the feed direction Cut width: Data width + 5 mm at both ends Cutting accuracy: ±2 mm max. |
| Cutter blade durability | X: Carbide blade 4,000m or more (for photo paper) Y: 5,500m or more (for photo paper) |
| Cuttable media | Vinyl chloride/ transfer paper/ photo paper/ window film (not tarpaulin or FF) *Depending on the thickness and strength of the media, there may be a loss of accuracy due to media jam or skew. We recommend that you test the media thoroughly before use. |
| Thickness of cuttable media | Maximum 1mm |
| Media thickness | Media set position: right reference set or center reference set Media width: 1,620 mm |
| Print data | Max. data width: 1,560 mm (max. media width 1,620mm - min. right margin 35 mm, min. left margin 25 mm) Minimum data width: A4 portrait (210 mm x 297 mm) Minimum distance between data: X 25 mm / Y 51 mm |



9. Environmental Initiatives

1. SS21 ink/BS4 ink Packing box

The 2L ink pack of SS21/BS4 is 92% made of cardboard and paper, and 8% of plastic. This is an environmentally friendly packaging format.







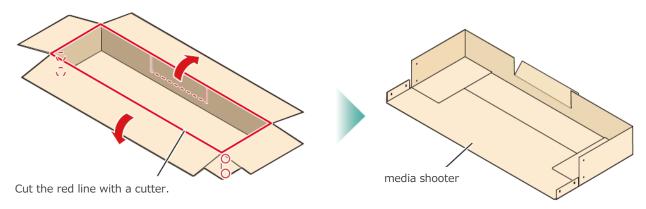






2. Reusing packing boxes for shooter boxes for XY slitters

The packing box of the XY slitter can be reused as a media shooter.



10-1. Equipment size and weight

| | JV330-160 | JV330-130 | CJV330-160 | CJV330-130 |
|--|--------------------|--------------------|--------------------|--------------------|
| Width (W) | 3,170 mm | 2,920 mm | 3,170 mm | 2,92 0mm |
| Depth (D) | 1,215 mm | 1,215 mm | 1,215 mm | 1,215 mm |
| Depth (D)*1 Media Shooter Included | 2,050 mm | 2,050 mm | 2,050 mm | 2,050 mm |
| Height (H) | 1,305 mm | 1,305 mm | 1,305 mm | 1,305 mm |
| Weight (Weight without legs) | 368 kg (157 kg) | 358 kg (153 kg) | 373 kg (165 kg) | 363 kg (158 kg) |



10-2. Packing size and weight

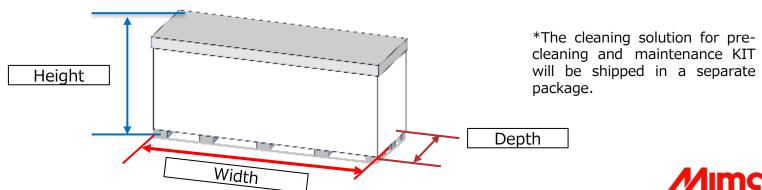
Shipped in two boxes of cardboard packaging.

| | | JV330-160 | JV330-130 | CJV330-160 | CJV330-130 | |
|--|------------|-----------|-----------|------------|------------|--|
| | Printer | | | | | |
| | Width (W) | 3,550 mm | 3,300 mm | 3,550 mm | 3,300 mm | |
| | Depth (D) | 1,130 mm | 1,130 mm | 1,130 mm | 1,130 mm | |
| | Height (H) | 950 mm | 950 mm | 950 mm | 950 mm | |
| | Weight | 369 kg | 364 kg | 377 kg | 369 kg | |
| | XY Slitter | | | | | |
| | Width (W) | 2,290mm | 2,040mm | 2,290mm | 2,040mm | |
| | Depth (D) | 740mm | 740mm | 740mm | 740mm | |
| | Height (H) | 320mm | 320mm | 320mm | 320mm | |
| | Weight | 91kg | 89kg | 91kg | 89kg | |

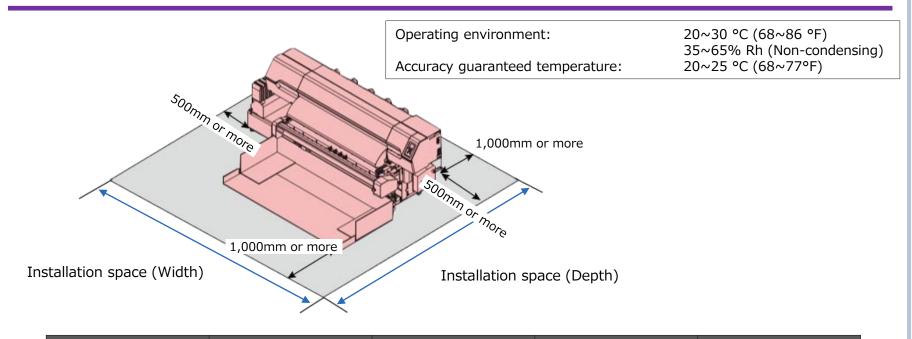
[Packaged items]

Printer main unit Media changer External ink supply unit Printer leg parts Printer accessories (3 boxes) Waste ink tank Paper tube

XY slitter unit set Winding side roll holder x2, Roll guide x2



10-3. Recommended installation environment



| Installation space | JV330-160 | CJV330-160 | JV330-130 | CJV330-130 |
|--------------------|-----------------|-----------------|-----------------|-----------------|
| Width | 4,170mm or more | 4,170mm or more | 3,920mm or more | 3,920mm or more |
| Depth | 4,050mm or more | | | |

NOTICE



- Do not install the unit in a place where there is dust or dirt. If it gets inside the unit, it may cause malfunction or defective discharge (clogged nozzle, bent flight, etc.).
- Do not install the unit in a place where it will be exposed to wind such as from an air conditioner. There is a possibility of dust or powder getting into the inside of the machine.
- Do not install the product in an unstable place or a place where vibration may occur. There is a possibility of malfunction or defective discharge (nozzle clogging, flight bending, etc.).
- Do not install the product in a place where it is exposed to direct sunlight.
- Do not install in a place where the temperature changes rapidly. There is a possibility of defective discharge (nozzle clogging, flight bending, etc.).
- Do not install in a place where large noise-producing machines are located.

*M*imaki°

List of supplies ①

| No. | | Part Number | Item name |
|-----|-----|-------------------|--|
| 1 | NEW | A107087/SPC-0905 | Cloth Wiper Kit |
| 2 | NEW | A107088/SPA-0333 | Cap Absorber Set |
| 3 | NEW | A107089/SPA-0334 | Cap Absorber (Single Item) |
| 4 | NEW | A107090/SPA-0335 | Cap Assy |
| 5 | | A101437/ - | BEMCOT M-3 |
| 6 | | A101438/ - | Swab 6-axis "S" |
| 7 | | A101078/SPA-0107 | MEDIA CUTTER BLADE |
| 8 | | A102216/SPC-0527 | Cleaning Stick for Head Surrounding |
| 9 | | A104634/SPA-0207 | KIMWIPE S-200 |
| 10 | | A102826/SPC-0626 | MBIS Eco case ASSY |
| 11 | | A104849/SPA-0246 | Other accessories and consumables |
| 12 | | A104850/SPA-0247 | PR10 |
| 13 | | A104864 /SPA-0248 | EXHAUST BOX |
| 14 | | A104865/SPA-0249 | EXHAUST BOX FILTER |
| 15 | | A104945/SPC-0774 | 300 FAN FILTER |
| 16 | | A102825/SPC-0625 | MALE CONNECTOR ABSORBENT FOR MBIS |
| 17 | | A105784/SPC-0825 | 3 INCHES PAPER TUBE 130 |
| 18 | | A105785/SPC-0826 | 3 INCHES PAPER TUBE 160 |
| 19 | | A100001/SPA-0001 | Cutter holder |
| 20 | | A100640/SPA-0090 | Cutter holder |
| 21 | | A100006/SPB-0001 | Swivel Blade for PVC sheet |
| 22 | | A100010/SPB-0003 | Swivel Blade for small letters |
| 23 | | A100015/SPB-0006 | Swivel Blade for reflecting sheet |
| 24 | | A100039/SPB-0007 | Swivel Blade for fluorescent sheet |
| 25 | | A100341/SPB-0030 | Swivel Blade for PVC with low-pressure |

List of supplies 2

| No. | | Part Number | Item name |
|-----|-----|------------------|---|
| 26 | | A102653/SPA-0169 | Pen adapter |
| 27 | | A102653/SPA-0169 | Pen adapter |
| 28 | | A102412/SPA-0166 | Pinch Roller Set 4pcs |
| 29 | | A102413/SPA-0167 | Pinch Roller Set 3pcs |
| 30 | | A104334/SPA-0183 | Pen holder for Mitsubishi |
| 31 | | A104211/SPC-0726 | REFILL FOR MITSUBISHI BALLPOINT PEN |
| 32 | | A104941/SPC-0770 | PEN LINE RUBBER FOR 300/150-160 |
| 33 | | A104942/SPC-0771 | PEN LINE RUBBER FOR 300/150-130 |
| 34 | | A104953/SPC-0775 | PEN LINE SPONGE FOR 300/150-160 |
| 35 | | A104954/SPC-0776 | PEN LINE SPONGE FOR 300/150-130 |
| 36 | | A106987/SPC-0895 | Media Pt KIT Sol |
| 37 | NEW | A107085/SPC-0903 | MBIS Cinvex connector Absorber13 100pieces pack |
| 38 | NEW | A107167/SPB-0093 | Carbide blade 45°(25L) |

Disclaimer and Precautions

■ Disclaimer



• Regardless of whether or not the JV330-160/-130 or CJV330-160/-130 (hereinafter referred to as "this machine") is malfunctioning, our company assumes no responsibility for any direct or indirect damages resulting from the use of this unit.



• We are not responsible for any direct or indirect damage to the product created by this machine.



• Use of equipment other than that recommended by us may result in fire or damage to the unit. In this case, the warranty does not apply. We are not responsible for any direct or indirect damage caused by such use.



• Use only our genuine ink and maintenance cleaning solution. Use of any other ink may result in poor print quality or damage to the unit. In this case, the warranty does not apply. We will not be liable for any direct or indirect damages caused by such use.

■ Maintenance Precautions



• Clean the unit periodically. After using this unit for many years, dust and dirt will accumulate on the electrical parts. This may lead to malfunction of the unit due to electrical leakage, electric shock, or fire.



• Do not clean the unit by air blowing or other air spray methods. Do not use air blowing or other air-breathing methods to clean the unit, as this may cause dust and debris to enter the electrical components, resulting in malfunction of the unit, electric shock, or fire. Apply neutral detergent diluted with water to a soft cloth, wring it out tightly, and then wipe it off. Alternatively, use a vacuum cleaner to absorb the dust.



• Do not allow any liquid to get inside this machine. Failure to do so may result in malfunction of this machine, electric shock, or fire.

